





DWELL



- Up to 600A Output
- Real-time Data Logging
- Auto Weld Held Recognition



Runs on OSPREY

Large 12" Touch Screen

ALL THINGS ORBITAL, ALL IN ONE SPOT 417.485.4575 | WWW.MORGANITECH.COM | 1702 W BOAT ST, OZARK, MO 65721

SEGMENT

3

I FD AVC



Standard Features

- \cdot 12" touch screen with multi-language interface
- Built-in data logger with graphical user interface
- Four (4) servos with digital current limiting
- Encoder, tach and back-EMF position feedback
- \cdot Telemetry monitoring with fault detection and event trigger
- Auto weld head recognition with calibration management
- MODBUS connectivity for system integration
- · Compatibility with all Liburdi Dimetrics weld heads

Software Options

- \cdot Coordinated motion software feature with teach points
- Off-line schedule editor





- Options
- GMAW-P capability including Metal Beam™
- Hot Wire (HW)
- Plasma Arc Welding (PAW)
- \cdot Additional gas controls (up to 3 total) including MFCs
- External (analog and digital) I/O interface
- High frequency arc starter
- · 230 VAC general purpose output power
- Upgrade to 8 servos
- · Stepper drive option (5 motors)
- Smart Motor control

Specifications

- Weight: 800lbs [360kg]
- Input Power: 400/480/600 VAC; 50/60 Hz
- · Current Output Range: 5 to 600 A, 100% duty



